

# **Synthesis of Magnetic Iron Oxide Fe<sub>3</sub>O<sub>4</sub>/α-Fe<sub>2</sub>O<sub>3</sub> for the Adsorptive Removal of Cadmium from Aqueous Solution**

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## **Authors' contributions**

*This work was carried out in collaboration among all authors. Author KM designed the study, performed the statistical analysis, wrote the protocol and wrote the first draft of the manuscript. Author ASE managed the analyses of the study. Authors DEJCM and KRK managed the literature searches. All authors read and approved the final manuscript.*

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## **ABSTRACT**

Magnetic iron oxide nanoparticles were successfully synthesized by co-precipitation method. The magnetite and mixture of magnetite/ hematite iron oxide were obtained and characterized by X-ray diffraction, scanning electron microscopy, nitrogen adsorption/desorption isotherms and vibrating sample magnetometer. These nanoparticles exhibited good adsorbents performance for removal cadmium metal ion. The mixture of magnetite/ hematite particles showed small size of particle and removed cadmium ion rapidly. The rates of Cd removal were 90 and 95% with Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/α-Fe<sub>2</sub>O<sub>3</sub> samples respectively and the pseudo first and second kinetic models were applied to describe adsorption. Langmuir and Freundlich models were used for describing adsorption isotherms.

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## 1. INTRODUCTION

Heavy metal pollution caused by human activities became a major problem of environment and public health in developing countries because it affects soils, plants and drinking water. The population contaminated by heavy metal such as cadmium (Cd) are exposed to diseases such as osteoporosis, cardiovascular diseases, renal, gastrointestinal, neurological and cancer [1]. It is necessary to remove cadmium from wastewater or ground before contaminating population. A few methods used to remove heavy metals from the wastewater were chemical precipitation [2], ion exchange [3], membrane separation, filtration [4] and adsorption [5,6]. Among these, the adsorption technique is very cost-efficient and simple. The adsorption process consists to deposit heavy metals from wastewater into adsorbents although their pores [7] or by the difference in the electronegative charge [8]. As adsorbents, nanoparticles have gained attention due to their unique morphological and physicochemical properties such as ultra-small size, shape and size distribution. Iron oxide nanomaterials have demonstrated efficient adsorbents for organic dyes and heavy metal ions [9]. The magnetic nature of the iron oxide material allows fast magnetic separation after the adsorption process. Therefore, magnetic particles can be, a very good option for the adsorption of various metal ions [10]. Thus, several type of iron oxide nanoparticles and iron oxide-based nanoparticles have been used for cadmium adsorption. These adsorbents removed cadmium and showed different adsorption capacities. The magnetite-maghemite mixture oxide showed 3.6 mg/g capacity adsorption [11]. The magnetite nanoparticles and an oxide mixture of granular mullite displayed adsorption capacities of 5.5 and 2.8 mg/g respectively [12,13]. A mixture of iron oxide containing phosphorus showed adsorption capacity of 13.5 mg/g [14]. The shellac-coated iron oxide nanoparticles showed cadmium removal capacity of 18.8 mg/g [15]. Maghemite associated with bacteria was prepared as the material and showed adsorption capacity of 33.6 mg/g [16] of cadmium. The aim of this present work was to investigate the adsorption capacity of magnetite and magnetite/hematite magnetic iron oxides for the removal of cadmium from aqueous solution. Contrary to previous studies, the contribution of the crystalline phases of the nanoparticles on the adsorption capacity of iron oxides will be

highlighted. The physical and chemical characteristics of synthesized iron oxide were determined using several analysis methods.

## 2. MATERIALS AND METHODS

### 2.1 Synthesis

The synthesis method was described before in our previous paper. The amounts of 1.41 and 2.76 g of  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  and  $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$  respectively were mixed in 180 ml of deionized water under stirring (molar ration  $\text{Fe}^{2+}/\text{Fe}^{3+} = 1/2$ ). The black precipitate was obtained when amounts of precipitating agents were added such 4M of ammonium hydroxide ( $\text{NH}_4\text{OH}$ ), sodium hydroxide ( $\text{NaOH}$ ), solutions. The precipitates were recovered, washed several times with deionized water until pH 7 and then dried at  $70^\circ\text{C}$  overnight.

### 2.2 Cadmium Adsorption Experiments

Kinetic study of cadmium adsorption was carried out with the initial concentration of cadmium solution adjusted to 10 mg/L and the optimal pH was 6.3. The iron oxide synthesized nanoparticles were added to the cadmium solution and placed in a shaker for adsorption reaction. The adsorption reaction was finished at 120 min.

Isotherm adsorption experiments were conducted by mixing 0.1 g of the synthesized iron oxides with 25 mL of cadmium solution in 100 mL vials at room temperature. The metal solutions varied from 1 to 16 mg/L prepared by dissolving  $\text{Cd}(\text{NO}_3)_2$  in an amount of deionized water and the initial pH of cadmium solution was adjusted to 6.3. After the adsorption reaction, the aqueous solution were filtered through the  $0.45 \mu\text{m}$  syringe filter, and the concentration of cadmium in the sample was tested by atomic absorption (spectr AA20). The amount of heavy metals or cadmium adsorbed per unit weight of iron oxide nanoparticles ( $Q_e$ , mg/g) was calculated using the following equation:

$$Q_e = \frac{(C_0 - C_e)V}{m} \quad (1)$$

where  $C_0$  and  $C_e$  represent the initial and equilibrium concentrations (mg/L) of the cadmium metal ions in the solution.  $V$  is the

aqueous solution volume (L) and  $m$  is the mass (g) of the iron oxide materials.

The pseudo-first-order and pseudo-second-order kinetic models were used to fit the adsorption curves. The pseudo-first-order kinetic equation [17]:

$$\ln(q_e - q_t) = \ln(q_e) - k_1 t \quad (2)$$

where,  $k_1$  is rate constant ( $\text{min}^{-1}$ ),  $q_t$  is adsorption capacity (mg/g), and  $q_e$  is equilibrium adsorption capacity (mg/g).

The pseudo-second-order kinetic equation [18]:

$$\frac{1}{q_t} = \frac{1}{k_2 q_e^2} \times \frac{1}{t} + \frac{1}{q_e} \quad (3)$$

where,  $k_2$  is rate constant (g/mg.min),  $q_t$  is adsorption capacity (mg/g), and  $q_e$  is equilibrium adsorption capacity (mg/g).

Langmuir and Freundlich models, were used for describing adsorption isotherms. The Langmuir isotherm model is defined as Eq. (4) [19], while the Freundlich isotherm model is given in Eq. (5) [20]

$$\frac{C_e}{q_e} = \frac{1}{q_{max}} C_e + \frac{1}{K_L q_{max}} \quad (4)$$

Where,  $C_e$  is equilibrium concentration (mg/L),  $q_e$  is equilibrium adsorption capacity (mg/g),  $q_{max}$  is maximal adsorption capacity (mg/g), and  $K_L$  is adsorption constant.

Freundlich adsorption isotherm is:

$$\log q_e = \log K_F + \frac{1}{n} \log C_e \quad (5)$$

Where,  $C_e$  is equilibrium concentration (mg/L),  $q_e$  is equilibrium adsorption capacity (mg/g), and  $K_F$  and  $n$  are adsorption constants.

### 2.3 Characterization

XRD patterns were obtained using a Bruker D8 powder (XRD) instrument employing CuK $\alpha$  radiation ( $\lambda = 1.5418 \text{ \AA}$ ). The iron oxide nanoparticles were further characterized using a Scanning Electron Microscopy (SEM) by using JOEL JEM-2100F model with a 200 keV. Nitrogen gas adsorption measurements were performed at  $-196^\circ\text{C}$  by using an micrometrics

tristar II plus instrument. A vibrating sample magnetometer (VSM, Lakeshore, model 7400 series) was used at room temperature and the magnetic response was studied using a squid magnetometer (MPMS, Evercool, 7 T Squid instrument supplied by Quantum Design).

## 3. RESULTS AND DISCUSSION

### 3.1 Characterization

Fig. 1 shows XRD patterns of synthesized iron oxide nanoparticles. XRD patterns of synthesized particles were compared with the standard diffraction spectra (JCPDS: 19-0629), and (JCPDS 33-0664). The synthesized iron oxide obtained using  $\text{NH}_4\text{OH}$  showed magnetite particles ( $\text{Fe}_3\text{O}_4$ ) and iron oxide obtained using  $\text{NaOH}$  showed mixture of magnetite/hematite particles ( $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$ ). Fig. 2 shows the scanning electron microscopy images of the different samples. Spherical particles are obtained and are uniform for magnetite and magnetite/hematite mixture. However, magnetite particles showed a strong agglomeration of the particles comparatively to the magnetite/hematite mixture. Fig. 3 shows the hysteresis plots of the magnetic iron oxides synthesized. The hysteresis-free magnetization curve indicating that magnetite and magnetite/hematite mixture were superparamagnetic. The magnetization strength were 58 and 75 emu/g for the  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$ , and  $\text{Fe}_3\text{O}_4$  respectively. The presence of the hematite phase reduced the magnetization strength, which avoid the agglomeration of particles.

This result confirmed the strong particles aggregation observed in SEM for the magnetite sample (Fig. 2). Table 1 shows the results of the nitrogen adsorption isotherms at  $-196^\circ\text{C}$  for the iron oxide nanoparticles. The surface areas obtained were 113 and 84  $\text{m}^2/\text{g}$  for the mixture  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$ , and  $\text{Fe}_3\text{O}_4$  respectively. The surface area obtained depended of the precipitating agent used. High surface area is generally generated by small size of particles. The sample containing  $\text{Fe}_3\text{O}_4$  particles therefore, showed much larger particle sizes than the mixture  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$ , which confirmed the aggregation of the particles. The size of the particles estimated using the Sherrer's equation [21] and the peaks of the XRD were showed in Table 1 and revealed different size of particles in agreement with BET results.

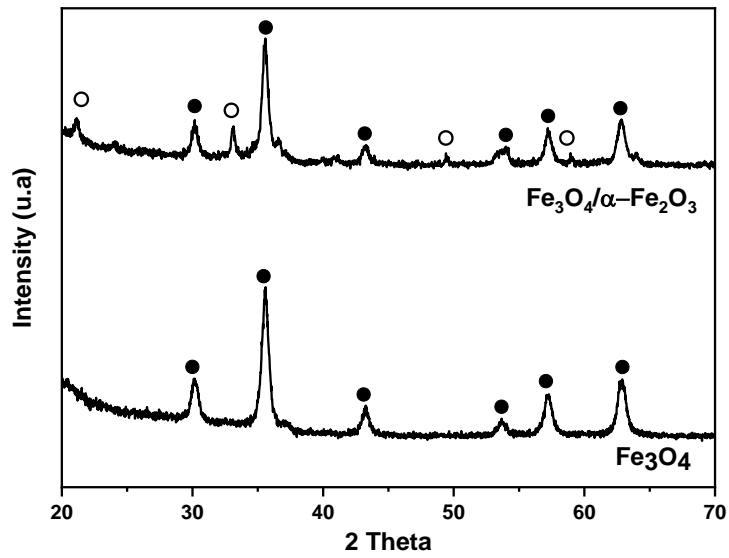


Fig. 1. XRD patterns of  $\text{Fe}_3\text{O}_4$  and  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$

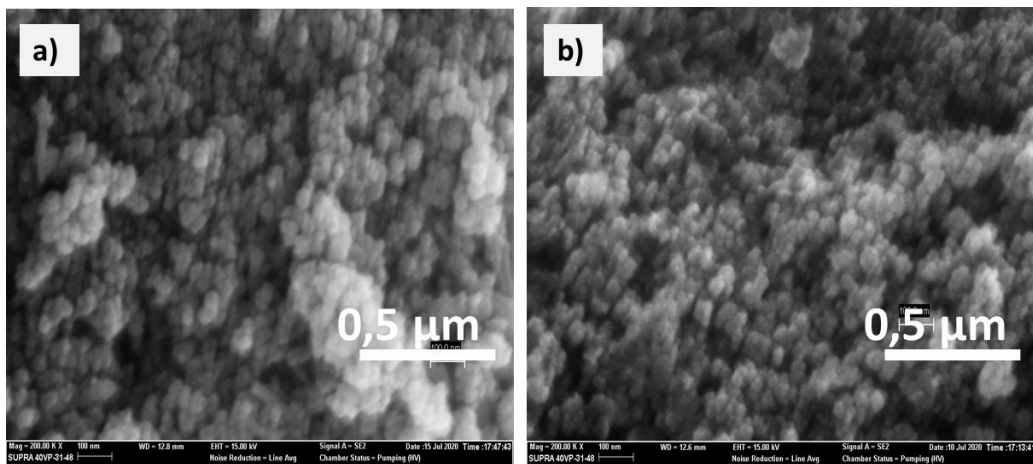


Fig. 2. SEM image of a)  $\text{Fe}_3\text{O}_4$  and b)  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$  nanoparticles synthesized

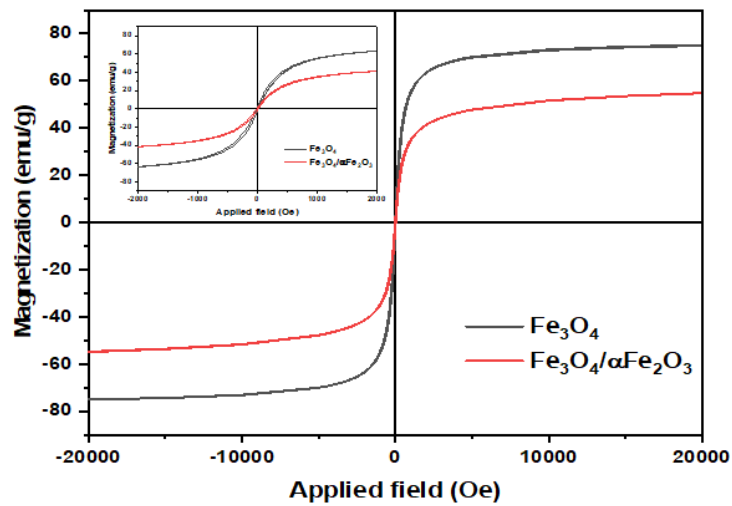


Fig. 3. The hysteresis plots of magnetite–hematite mixtures and magnetite synthesized

**Table 1. Properties, size of particles and results of nitrogen gas adsorption measurements**

adsorbents	Magnetic saturation (emu/g)	Surface area $S_{\text{BET}}$ ( $\text{m}^2/\text{g}$ )	Pore volume ( $\text{cm}^3/\text{g}$ )	Particle size (nm) from DRX
$\text{Fe}_3\text{O}_4$	75	84	0.210	13.2
$\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$	58	113	0.235	8

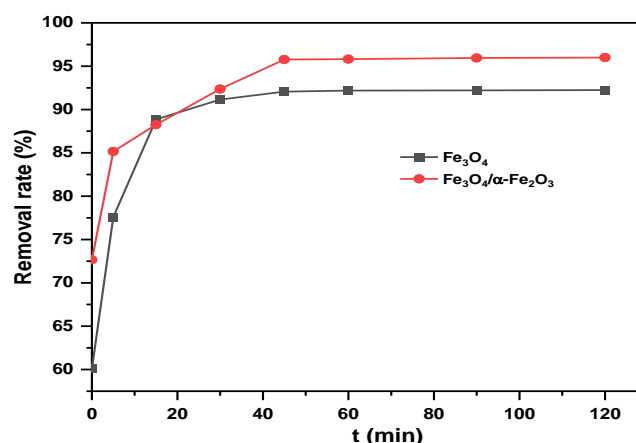
### 3.2 Kinetic Study

The kinetic study of Cd adsorption was carried out on  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$ , and  $\text{Fe}_3\text{O}_4$  particles. The amount removal rate increased with contact time and exhibited a rapid stage in the first 15 min for both iron oxides. Afterwards, removal rates increased and reached to saturation after 35 min. This short contact time is due to the low pore volume of the materials and surface area observed (Table 1). The rates of Cd removal were 90 and 95% with  $\text{Fe}_3\text{O}_4$  and  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$  samples respectively at the equilibrium time. Furthermore, in order to explore the adsorption process and describe the kinetic model of cadmium adsorption, the first and second order kinetic models were applied. The cadmium adsorption kinetic data were fitted by these models. The fitting plots of pseudo-first-order and pseudo-second-order models are presented in Fig. 5. The values correlation coefficients obtained from the fitting plots were also presented in Table 2.

We observed from the values of correlation coefficients that the pseudo-second-order kinetic model fitted well as compared to first-order model. The kinetics of Cd (II) adsorption process obeyed second-order kinetics. It indicated that the adsorption behaviour of  $\text{Fe}_3\text{O}_4$  and  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$  respectively for cadmium was mainly dominated by chemical adsorption [22].

### 3.3 Isotherms

In order to determine the maximum adsorption capacities of cadmium on  $\text{Fe}_3\text{O}_4$  and  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$  samples respectively, the isotherms were studied. The results were showed in Fig. 6 where cadmium adsorption isotherms and the simulations with the Langmuir and Freundlich equations were fitted. The corresponding parameters are summarized in Table 2. The maximum cadmium adsorption capacities were 11.04 and 19.5 mg/g on  $\text{Fe}_3\text{O}_4$  and  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$  samples respectively. The mixture  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$  showed the highest cadmium removal capacity. This result can be explained by the small size of particle and high surface area for the  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$  sample comparatively to  $\text{Fe}_3\text{O}_4$ . The hematite phase increased adsorption capacity by decreasing particle agglomeration and increasing surface area. The fitting parameters in Table 2 indicated the adsorption processes of cadmium by the  $\text{Fe}_3\text{O}_4$  and  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$  samples respectively obeyed to the Langmuir model well ( $R^2 \geq 0.95$ ), representing the monolayer adsorption. The saturated adsorption capacities of  $\text{Fe}_3\text{O}_4$  and  $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$  are superior to others magnetic based material adsorbents materials as shown in Table 3. The mixture magnetite/hematite ( $\text{Fe}_3\text{O}_4/\alpha\text{-Fe}_2\text{O}_3$ ) material demonstrated the most abilities to remove cadmium ion.



**Fig. 4. The effect of contact time on the adsorption capacity of the magnetite and magnetite-hematite mixture, for cadmium (II), pH 6.3 and initial metal ion concentration of 10 mg/g**

Table 2. Kinetic parameters and langmuir and freundlich parameters obtained for the adsorption of cadmium on Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/α-

Adsorbents	Fe <sub>3</sub> O <sub>4</sub>					Fe <sub>3</sub> O <sub>4</sub> /α-Fe <sub>2</sub> O <sub>3</sub>				
	Kinetic models parameters	Q <sub>e</sub> , exp (mg/L)	Q <sub>e</sub> , th (mg/L)	K <sub>1</sub> . (Min <sup>-1</sup> )	K <sub>2</sub> min (g/mg)	R <sup>2</sup>	Q <sub>e</sub> , exp (mg/L)	Q <sub>e</sub> , th (mg/L)	K <sub>1</sub> . (Min <sup>-1</sup> )	K <sub>2</sub> min (g/mg)
Pseudo-first order	11.04	10.95	0.3741	–	0.998	12.50	12.28	0.3610	–	0.995
Pseudo-second order	11.04	11.22	–	0.0887	0.999	12.50	12.63	–	0.0693	0.999
Isotherms models parameters	Q <sub>m</sub>	K <sub>L</sub>	K <sub>F</sub>	n	R <sup>2</sup>	Q <sub>m</sub>	K <sub>L</sub>	K <sub>F</sub>	n	R <sup>2</sup>
Langmuir	14.5	0.2855	-	–	0.96	24.13	0.3516	–	–	0.95
Freundlich	–	–	4.05	0.39	0.80	–	–	7.95	0.37	0.76

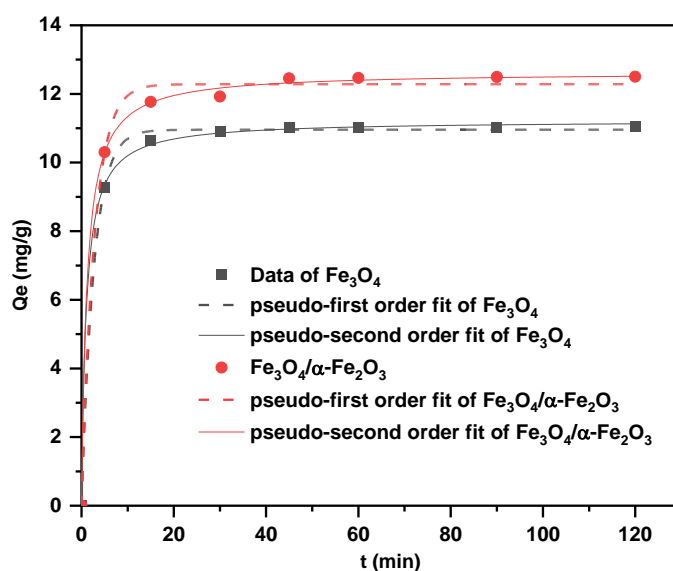


Fig. 5. Kinetic models of pseudo-first and second order adsorption fitting curves

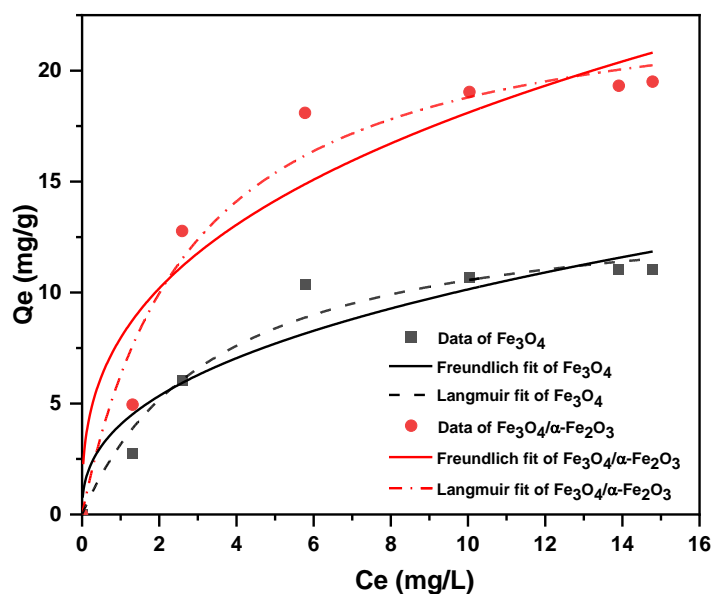


Fig. 6. Langmuir and Freundlich adsorption isotherms fitting curves

Table 3. Comparison of cadmium adsorption capacities with various iron oxide materials

Iron oxide	$Q_{max}$	References
Iron oxide nanoparticles	18.32 mg/g	[1]
Maghemite/bacteria	33.6 mg/g	[14]
Iron oxide/mullite granular	2.8 mg/g	[13]
$Fe_3O_4$ - $FePO_4$	13.5 mg/g	[23]
Magnetite nanoparticle	5.5 mg/g	[12]
Shellac-coated iron oxide	18.8 mg/g	[11]
Magnetite/maghemite	3.6 mg/g	[24]
Magnetite/hematite	19.5 mg/g	Our study
magnetite	11 mg/g	Our study

#### 4. CONCLUSION

The present study investigated to the adsorption capacity of iron oxide nanoparticles for the removal of cadmium from an aqueous solution. The magnetic iron oxide nanoparticles were synthesized by co-precipitation using different precipitating agents (NH<sub>4</sub>OH, NaOH). The characterization results showed magnetite Fe<sub>3</sub>O<sub>4</sub> and the mixture of magnetite/hematite Fe<sub>3</sub>O<sub>4</sub>/α-Fe<sub>2</sub>O<sub>3</sub> particles in nanosized. The both particles have exhibited superparamagnetic properties and different surface areas. The mixture Fe<sub>3</sub>O<sub>4</sub>/α-Fe<sub>2</sub>O<sub>3</sub> showed the highest performance comparatively to Fe<sub>3</sub>O<sub>4</sub> and some values reported in the literature due to the presence of hematite phase. The kinetic study showed that cadmium adsorption process obeyed second-order kinetics. The fitting parameters of isotherm models showed that Langmuir model is in agreement with the experiments data. The results of this work can give guidance for developing cost-effective adsorbents based magnetic iron oxide for heavy removal.

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#### COMPETING INTERESTS

Authors have declared that no competing interests exist.

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