Process Technology for Production of Hydrogen-Rich Water and Water Characterizing by Highly Negative Oxidation Reduction Potential

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Authors' contributions

This work was carried out in collaboration among all authors. Authors ER, GB designed the study, wrote the protocol and author GS wrote the first draft of the manuscript. The technological line was created on the basis of scientific research at Plasma Investment. Authors GB and GS managed the literature searches. All authors read and approved the final manuscript

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ABSTRACT

The construction of plasma reactors and the technological process of obtaining water rich in hydrogen and characterized by a negative oxidation potential are presented in the publication. Hydrogen-rich water was obtained based on non-plasma technology and water saturation with hydrogen gas in a reactor vessel or in glass bottles. We have developed a plasma flow reactor that allows for contactless microstructuring and modifying the properties of water / aqueous solutions by resonant stochastic vibration amplification of selected chemical compounds in water with broadband electromagnetic noise with frequencies ranging from 100 Hz to 50 MHz generated during plasma discharge. This water is then saturated with hydrogen gas in the reactor or in glass bottles. The water obtained in the reactor is characterized by a high concentration of hydrogen (8 mg/L) and a negative oxidation-reduction potential (ORP) value (-450 mV). In this technology, the process of saturating water with hydrogen in a 1 m^3 tank at a temperature of 20°C takes about 30 minutes. In the technology of obtaining water with negative ORP potential in the bottles, the process of saturating the water with hydrogen lasts only 5-10 seconds. Water obtained with such technology in

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the glass bottles does not contain much hydrogen gas after 24 hours, while it is characterized by a negative ORP value of about −380 mV even for a period of three months. Obtaining water with presented parameters is possible only in the case of water subjected to the influence of broadband electromagnetic noise with frequencies ranging from 100 Hz to 50 MHz generated during plasma discharge.

1. INTRODUCTION

Hydrogen water is water with dissolved hydrogen gas (H_2). Hydrogen water is made by dissolving gaseous molecular hydrogen into water under pressure or by the electrolysis process of water [1]. Interest in hydrogen-rich water (HRW) has grown rapidly in the last decade [2-6]. This interest is dictated, on the one hand, by the possibility of industrial production of simple alcohols in the reaction of hydrogen gas and CO_2 in water with the use of catalysts [7-11]. It is also worth mentioning the use of hydrogen water in the alternative medicine as a pro-health factor [12-14]. The concentration of hydrogen gas (H_2) in pure water is usually low, about 8.65×10^{-7} mg/L, and such water has limited industrial use and no therapeutic value, and therefore, methods are being sought to increase hydrogen concentration in water. Testing the concentration of hydrogen gas in water is analytically difficult. The hydrogen gas in water easily penetrates plastic vessel walls and thus it is released leaking into the atmosphere [15]. Better, although more expensive choice is glass or metal bottles. Hydrogen does not react with water. It does, however, dissolve to the extent of about 0.00160 g kg^{-1} at 20°C (297 K) and 1 atmosphere pressure [16]. It is therefore advantageous to use water with free spaces enveloped by one of the known treatment technologies, and therefore capable of dissolving more gases. Experimental data for the phase behavior of ($H_2O + H_2$) have been reported by several authors. Wiebe et al. [17,18] studied the solubility of H_2 in H_2O by means of a degassing technique whereby H_2 saturated H_2O samples were expanded to low pressure and the amount of gas evolved could have been measured in a gas burette. Kling [19] studied the ($H_2O + H_2$) system temperatures between 323.15 K and 423.15 K using a synthetic variable-volume bubble-point method at pressures between 3 MPa and 15 MPa. Additional data were reported by Gillespie [20] and Rahbari [21]. Sabo [22] calculated that the most probable water cluster formed around the hydrogen molecule within the first hydration shell contains 16 water molecules, and the coordination number of H_2 in liquid water is 16. H_2-H_2O mixtures have revealed the formation of the hydrogen clathrate hydrates. A rhombohedral hydrate with a H_2O sublattice like ice II is stable between 0.75 and 3.1 GPa (295 K). Above 2.3 GPa, a novel hydrate forms with the H_2O molecules in a cubic diamond structure and with a very high $H_2:H_2O$ stoichiometry of 1:l. The H_2 molecules occupy voids in the H_2O framework, thus improving the packing efficiency and stabilizing this hydrate to very high pressures of at least 30 GPa [23]. At low temperature (*T*) and high pressure (*P*), gas molecules can be held in ice cages to form crystalline molecular compounds that may have application for energy storage. We synthesized a hydrogen clathrate hydrate, $H_2(H_2O)_2$, that holds 50 g/L hydrogen by volume or 5.3 wt %. The clathrate, synthesized at 200-300 MPa and 240-249 K, can be preserved to ambient *P* at 77 K. The stored hydrogen is released when the clathrate is warmed to 140 K at ambient *P* [24]. The H_2 gas in water solution forms clusters. The water-water hydrogen bond is reinforced when its proton donor moiety acts as the hydrogen bond acceptor with respect to the H_2 molecule and when the acceptor moiety acts as a hydrogen bond donor. On the other hand, the water-water hydrogen bond is weakened when the donor water molecule behaves as a double donor, or the acceptor water molecule as a double acceptor [25]. Clathrate hydrates belong to a group of inclusion solid state compounds in which the hydrophobic guest molecule occupies the host polyhedra cages that are formed by hydrogen bonded water molecules. One can imagine clathrate hydrates as solid solutions of water trapping hydrophobic molecules. The local structure of water around the hydrogen solute is only weakly perturbed from its bulk structure and thermodynamically resembles bulk water. In order to be of practical utility for hydrogen storage, hydrogen clathrates need to satisfy two criteria: first, they need to be synthesized under more moderate thermodynamic conditions, ideally under ambient temperature and pressure; second, at the same

time they should maximize hydrogen occupancy [26]. Many scientists, especially those elaborating therapeutic purposes, link the oxidation-reduction potential (ORP) with concentration H_2 in water [27,28]. The oxidation-reduction potential (ORP) is used to determine the oxidation-reduction potential of water but such an approach needs more detailed explanation. The value of ORP is usually expressed in positive or negative millivolts as a measure of water's tendency to act either as a reducing agent (electron donor) or oxidizing agent (electron acceptor). A positive ORP indicates the presence of potential oxidizers, while a negative ORP indicates the presence of potential reducers. In case of hydrogen-rich water, the negative values of ORP are an indication of the presence of a reducing agent in form of hydrogen gas (H_2). However, a value of ORP is not a real measure of concentration of hydrogen gas in the water but it only represents redox potential from two species of hydrogen in the water: hydrogen gas (H_2) and hydrogen ions (H^+). Therefore, the pH of the solution must play a key role in this type of measurement. The values of ORP measurement are sensitive to changes in the water's pH but also insensitive to changes in dissolved hydrogen gas, especially at high concentrations of gaseous hydrogen in the water [29,30,31,32]. H_2 is an inert molecule which can scavenge the highly active oxidants as hydroxyl radical ($\cdot OH$) and peroxynitrite ($ONOO-$) [33].

In our previous paper [34,35] we presented an industrial method of obtaining water capable of dissolving different gasses such as CO_2 and O_2, but soon after and quite unexpectedly very good results have been recorded for hydrogen gas. Its solubility in water which passed the treatment with the use of radio noise enabled a high concentration of hydrogen to become a real admixture.

In this paper we describe a stable formation of hydrogen-rich water and water a high negative ORP potential. Changes in time between the concentration of gaseous hydrogen dissolved in water and the values of oxidation reduction potential water will be discussed and the physicochemical parameters of water at various stages of production of water rich in dissolved hydrogen and water characterized by negative ORP will be presented. The uniqueness of this method is the pretreatment of the raw water with broadband electromagnetic noise with frequencies ranging from 100 Hz to 50 MHz generated by plasma.

2. EXPERIMENTAL METHODS

For industrial scale, the water was used from our own intake (Besko, Poland) using several processes to obtain HRW. Water analysis was performed in an accredited laboratory (Oikos, Swieta Katarzyna, Poland) in accordance with the applicable standards for water analysis.

ORP-200: Waterproof Professional Series ORP/Temp Meter and RP-969 ORP Test Pen Oxidation Reduction Potential Tester were used to test the oxidation-reduction potential of liquids, with resolution of 1 mV, and with a standard measuring range of 0 to ±1999 mV. Meters were calibrated to +92 mV.

TDS-3Water Quality Tester TDS Meter was used to measurements of the Total Dissolved Solids (TDS), which are the total amount of mobile charged ions, including minerals, salts or metals dissolved in a given volume of water. TDS principle is based on conductivity and is expressed in parts per million (ppm). TDS-3Water Quality Tester has been calibrated with a NaCl 342 ppm solution.

The pH measurement was performed using a pH meter CP-505 with an EPS-1 measuring electrode (Elmetron, Poland). The electrode was calibrated using two buffer solutions (pH = 4.00 and 10.00). Calibration of the pH meter was performed at the temperature at 25°C, while the measurement of pH of water in the technological process was performed at the temperature of the process.

2.1 Determination of Hydrogen Concentrations

Oxidimetry determination of the hydrogen concentration was performed by a redox titration [36]. The methylene blue-platinum colloid reagent H2Blue (Aquacentrum Munich) is effective in determining the concentration of hydrogen gas in an aqueous solution. H2Blue formula is a reagent which can be used to measure the concentration of dissolved H_2 gas in hydrogen-rich water. The H2Blue reagent was added dropwise to 20 mL samples of hydrogen-rich water until the solution changed from blue to colorless. 20 mL of hydrogen water reduces one drop of the methylene blue-platinum colloid reagent, the concentration of dissolved hydrogen (DH) is 14.5 µmol/L or 0.03 ppm or each drop represents 0.10 ppm of hydrogen gas dissolved under pressure into a water state using a 6 mL sample of water.

3. RESULTS AND DISCUSSION

The demand for hydrogen-rich water increases annually. This is mainly due to the search for industrial methods of obtaining organic compounds in water rich in hydrogen and carbon dioxide [37] and the increasing use of hydrogen-rich water as an antioxidant for industrial and medical purposes [38,39,40]. The methods of obtaining hydrogen-rich water can be divided into two groups. The first consists in desolvation process of hydrogen gas in water at reduced temperature and often under elevated pressure, and the second is to use procedures in which the water is enriched with hydrogen using electrolysis process.

The method and device to produce antioxidant drinking water enriched with active hydrogen are known from the Polish patent application No. PL.406260 [41]. The method consists in the fact that the water taken from the source, ground by a water nozzle, is subjected to demineralization in order to achieve a uniform structure and chemical composition, and then cooled to a temperature of 2-3°C and poured into a saturation buffer tank. Hydrogen is fed to the tank through a valve, and then, through a mixing device and a dosing pump, water with hydrogen is transported to the expansion tank. A method for producing hydrogen-rich water is described in US Patent No. US10953041 [42]. The method of producing hydrogen-containing water includes the steps of: pumping water into at least one process vessel; degassing of liquids with a vacuum pump; mixing the liquid; lowering the temperature of the liquid; pumping chilled, agitated, degassed carrier liquid into a hydrogen reactor containing hydrogen gas. The concentration of hydrogen gas in the water in the hydrogen reactor vessel ranges from 3 ppm to 10 ppm.

The device for producing hydrogen-rich water with an ejector is also known from Chinese utility model No. CN209348450 [43]; it comprises a series of interconnected water tanks in which the hydrogen is dissolved in water by a series of ejectors. The method of producing hydrogen-rich water by physical method and the device for its production are known from the Chinese patent applications No. CN110482667 [44] and CN107021556 [45]. The method is carried out in a closed environment. High purity hydrogen under high pressure is fed into the water either directly or through molecular sieves.

Another method of obtaining hydrogen-rich water is method based on electrolysis [46], in which a high concentration of hydrogen in water is obtained by changing the cross-linking structure of water and creating stable hydrogen hydrates. In HRW-such water, in which the structural network of hydrogen bonds loosens, water molecules acquire additional degrees of freedom. The essence of water activation is the destruction of cluster structures to saturate water with monomolecules. The cluster of activated water contains 5-6 molecules (ordinary water: 13-16 molecules). Such water is considered more active in terms of biophysical and biological indicators. Water, activated in any way, has a high fluidity (low surface tension) and a dissolving power. The content of dissolved hydrogen in water can be from 1.6 to 10 mg/L and depends on the pressure. The ORP of water in this case is from −600 to −50 mV, but the total mineralization of water and pH do not change. The solution does not lose substantially its properties for 30 days, which allows it to be transported and stored. When the solution is sealed in glass containers, the storage life is up to one year [47,48].

In this publication, based on previous experience, we present a new technology for obtaining water rich in hydrogen. We have developed a plasma flow reactor that allows for contactless microstructuring and modifying the properties of water / aqueous solutions by resonant stochastic vibration amplification of selected chemical compounds in water with broadband electromagnetic noise with frequencies ranging from 100 Hz to 50 MHz generated during plasma discharge [49]. Plasma treated water shows different gas absorption properties than pre-process water samples [34,35,36].

We present two installations for water saturation with hydrogen gas (Figs. 1 and 2). Both installations consist of three modules. The first module (UW) for obtaining water from the natural water reservoir is equipped with a set of pumps enabling water transport to the second module (MS). The tank (ZM) of the second module with a capacity of 2 m^3 connected by pipes to the plasma flow devices (RS) makes it possible to obtain, after 30 minutes, 2 m^3 of water with changed physicochemical parameters as a result of plasma treatment. The third module of the system is presented in two technical solutions; the first solution is intended for obtaining water saturated with hydrogen at a temperature of

20°C in a 1 m^{3} tank equipped with a diffuser through which hydrogen gas is introduced under the pressure of 6 hPa. The process of water saturation with hydrogen is carried out for 30 minutes. After this time, the water from the reservoir is used technologically. The second presented technological solution is intended for the preparation of water with a stable, negative potential of ORP of water rich in hydrogen in 250 ml glass bottles (PD) (Fig. 3). At each station, water is automatically poured into the bottles after plasma treatment, and a small diffuser is introduced through which hydrogen gas is dosed for only 5-10 sec. The system enables a simultaneous process on 10 workstations.

Characteristics of the system in terms of hydrogen-rich water quality

The method of obtaining HRW is based on water taken from Besko, our own intake, which is then subjected to a unique process changing the properties of the water in a flow plasma r eactor with DS1 - DSn plasma-filled noise diodes, which have A cavity anodes and cold K cathodes supplied with pulsating DC voltage. Inside the glass bodies of the DS1 - DSn noise diodes, a vacuum is maintained which is necessary to generate glow discharge plasma in air of natural or increased humidity. As

a result of such a process, the physicochemical parameters of the water and the mineral composition in relation to the initial water do not change significantly, while the size of the dominant water clusters does change. This reduction in the size of the dominant water clusters enables a better placement of inert gases, e.g. hydrogen, in the spaces between the water structures and the formation of low-volume hydrogen hydrates. The water from the ZM tank is fed with hydrogen gas saturation in the ZN module. The physicochemical parameters of water, the mineral composition of hydrogen-rich water after saturation with hydrogen are retained; the dissolved oxygen concentration undergoes a significant change and oxidation-reduction potential (ORP). HRW is characterized by the content of hydrogen gas at the level of 10 ppm, approx. -400 eV ORP at pH = 7.22. The advantages of this technology in relation to those used so far include the possibility of obtaining the level of water saturation with hydrogen to the level of approx. 10 ppm without the need for additional water cooling and degassing before soaking. With the temperature of the water taken from the deep source of 13-15°C, the duration of the soaking process does not exceed 60 seconds. The physicochemical parameters of water during the process are presented in Table 1.
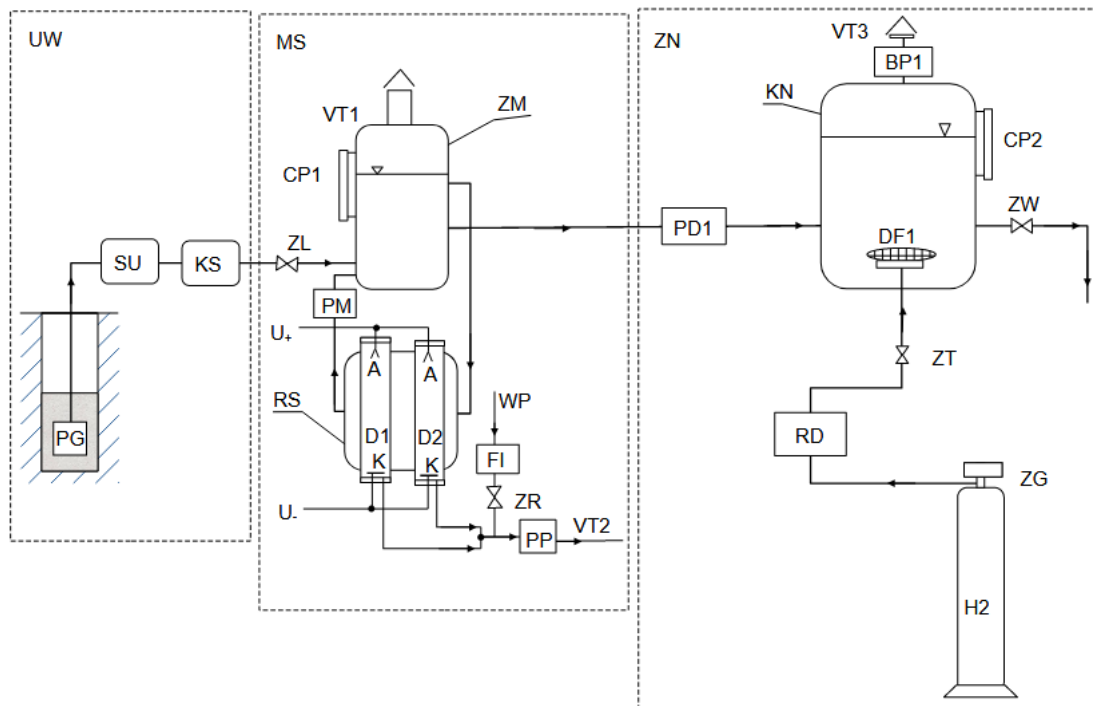

Fig. 1. The scheme of the installation for the production of HRW in the plasma reactor
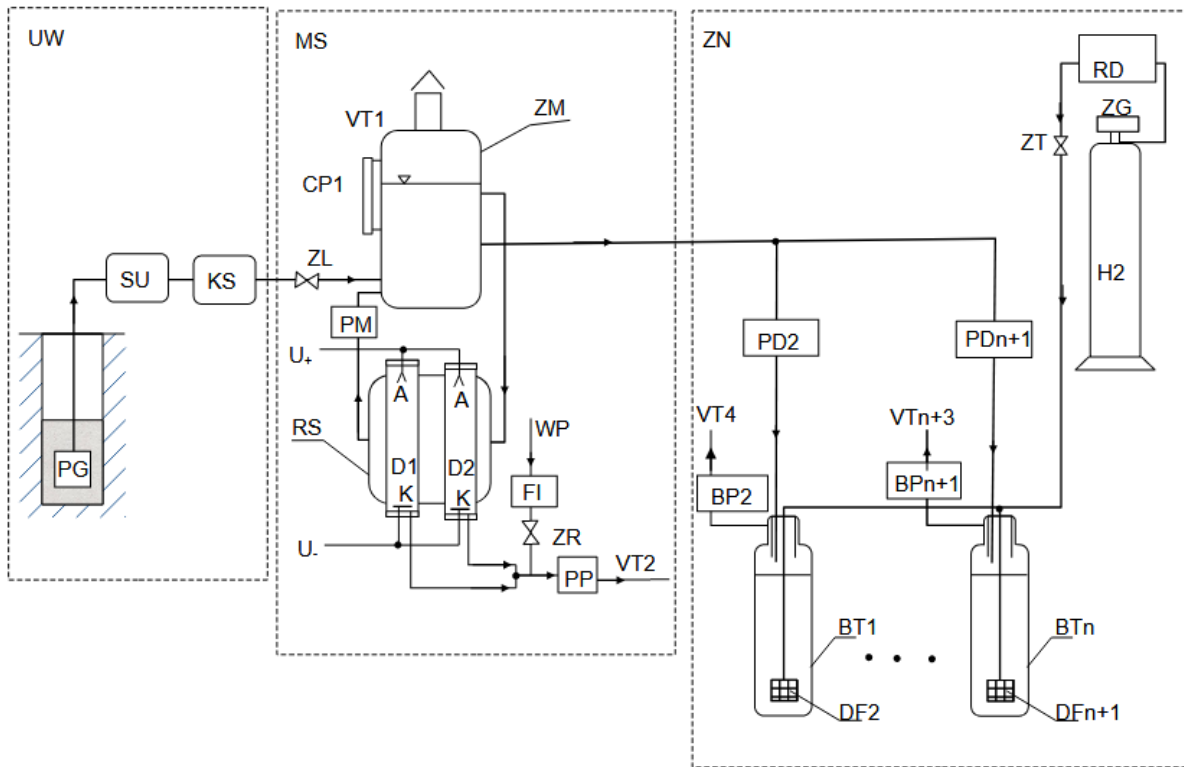
Fig. 2. The scheme of the installation for the production of HRW in glass bottles

List of symbols in the drawing:
A - cavity anode
BP_1 - first back pressure regulator
BP_2 - second back pressure regulator
BT - bottle
CP1 - first water level sensor
CP2 - second water level sensor
DF – diffuser
$DS_1,..., DS_n$ - glass noise diode
FI - air filter
H_2 - hydrogen cylinder
K - flat cold cathode
KN - hydrogen saturation chamber
KS - mineral composition corrector
MS - noise-operated microcluster
PD - dosing pump
PG - submersible pump
PM - microcluster water pump
PP - vacuum pump
RD - regulator - pressure reducer
RS – plasma reactor
SU - water treatment plant
UW - water source
$VT1 - VT_n$ - ventillation exhaust
WP - humid ambient air inlet
ZM - microclaster tank
ZN - hydrogen infiltration unit
ZG - main gas valve
ZL – linear water flow valve
ZR - vacuum regulating valve
ZW - hydrogenated water outlet valve
ZT - three-way hydrogen valve

Fig. 3. Fragment of the installation - a bottling line for filling bottles

Table 1. The values ± standard deviation of physicochemical parameters of water prior (from the source) and after processing

No.		Reference document	Unit	Water taken from the source	Water at the output of the module MS	HRW Method 1 In the tank	HRW Method 2 In glass bottles
1.	pH	PN-EN ISO 10523:2012	[pH]	7.1 ± 0.2	7.2 ± 0.2	7.8± 0.4	7.9 ± 0.4
2.	Determination of specific electrical conductivity	PN-EN-27888:1999	[µS/cm]	830 ± 91	679± 75	754 ± 89	764 ± 90
3.	Determination of permanganate index	PN-EN ISO 8467:2001	[mg O2/dm3]	<0.5	1.6± 0.1	<0.5	<0.5
4.	Determination of the magnesium – EDTA titrimetric method	PN-C-04554-4:1999	[mg Mg/dm3]	7±1	7±1	6±1	6±1
5.	Determination of calcium	PN-ISO 6058:1999	[mg Ca/dm3]	<5.0	<5.0	<5.0	<5.0

No.		Reference document	Unit	Water taken from the source	Water at the output of the module MS	HRW Method 1 In the tank	HRW Method 2 In glass bottles
	content — EDTA titrimetric method						
6.	Determination of Iron	PN-EN ISO 17294-2:2016-11	[mg Fe/dm3]	0.045± 0.012	0.100± 0.012	0.100± 0.012	0.100± 0.012
7.	Determination of Manganese	PN-EN ISO 17294-2:2016-11	[mg Mn/dm^3]	0.007± 0.001	0.0032± 0.0004	<0.003	<0.003
8.	Determination of dissolved oxygen - Electrochemical probe method	PN-ISO 5814:2013-04	[mg O2/dm^3]	8.8± 0.7	8.6± 0.7	<0.1	<0.1
9.	Determination of ammonium	PN-ISO 7150-1:2002	[mg NH$_4$/dm^3]	<0.129	<0.129	<0.129	<0.129
10.	Determination of dissolved anions - nitrates	PN-EN ISO 10304-1:2009, Ac2012	[mgNO$_3$/dm^3]	7.46 ± 0.97	8.62 ± 1.12	7.11 ± 0.85	7.09± 0.67
11.	Determination of dissolved anions - chloride	PN-EN ISO 10304-1:2009, Ac2012	[mg Cl/dm3]	33 ± 3	31 ± 3	32 ± 3	32 ± 3
12.	Determination of dissolved anions - sulfates	PN-EN ISO 10304-1:2009, Ac:2012	[mg SO$_4$/dm^3]	32 ± 5	43 ± 7	42 ± 5	43 ± 7
13.	Determination of dissolved anions- Fluoride	PN-EN ISO 10304-1:2009, Ac:2012	[mg F/dm^3]	0.251 ± 0.045	0.228 ± 0.041	0.231 ± 0.044	0.232 ± 0.042
14.	Total Dissolved Solids (TDS) [ppm]			204±5	195±5	208±5	198±5
15.	Determination of hydrogen concentrations, H2Blue method		ppm			12±1	10±1
16.	Oxidation Reduction Potential (ORP) [mV]			135±3	158±4	-480±8	-502±8
17.	Temperature			13°C	15°C	20°C	20°C

Table 2. The values ± standard deviation of physicochemical parameters of water in time, characterized product durability

	Reference document	Unit	Water at the output of the module MS	Water from module MS after 7 days in glass bottles	HRW after 7 days in tank reactor	Water after 7 days in glass bottles
pH	PN-EN ISO 10523:2012	[pH]	7.2 ± 0.2	7.9 ± 0.4	8.1 ± 0.4	8.1 ± 0.4
Determination of specific electrical conductivity	PN-EN-27888:1999	[µS/cm]	679± 75	717 ± 78	720 ± 70	714 ± 78
Determination of permanganate index	PN-EN ISO 8467:2001	[mg O_2/dm3]	1.6± 0.1	<0.5	<0.5	<0.5
Determination of the magnesium – EDTA titrimetric method	PN-C-04554-4:1999	[mg Mg/dm3]	<5.0	<0.5	<0.5	<0.5
Determination of calcium content — EDTA titrimetric method	PN-ISO 6058:1999	[mg Ca/dm3]	<5.0	<5.0	<5.0	<5.0
Determination of dissolved oxygen - Electrochemical probe method	PN-ISO 5814:2013-04	[mg O^2/dm3]	8.6± 0.7	5.2± 0.7	<0.5	<0.5
Determination of ammonium	PN-ISO 7150-1:2002	[mg NH_4/dm3]	<0.129	0.46±0.05	<0.1	<0.1
Determination of dissolved anions - nitrates	PN-EN ISO 10304-1:2009, Ac2012	[mgNO_3/dm3]	8.62 ± 1.12	2.4± 0.4	2.1± 0.4	2.1± 0.4
Determination of dissolved anions - chloride	PN-EN ISO 10304-1:2009, Ac2012	[mg Cl/dm3]	31 ± 3	32 ± 3	35 ±3	36 ±3
Determination of dissolved anions - sulfates	PN-EN ISO 10304-1:2009, Ac:2012	[mg SO_4/dm3]	43 ± 7	55 ± 5	54 ± 5	54 ± 5
Determination of dissolved anions- Fluoride	PN-EN ISO 10304-1:2009, Ac:2012	[mg F/dm3]	0.22 ± 0.04	0.26 ± 0.05	0.25 ± 0.05	0.26 ± 0.05
Determination of Iron	PN-EN ISO 17294-2:2016-11	[mg Fe/dm3]	0.100± 0.012	<0.10	<0.10	<0.10
Determination of Manganese	PN-EN ISO 17294-2:2016-11	[mg Mn/dm3]	0.0032± 0.0004	<0.003	<0.003	<0.003

	Reference document	Unit	Water at the output of the module MS	Water from module MS after 7 days in glass bottles	HRW after 7 days in tank reactor	Water after 7 days in glass bottles
Determination of hydrogen concentrations, H2Blue method		ppm	0	0	8	0
Oxidation Reduction Potential (ORP) [mV]			158±4	123±4	-450±8	-379±8
Temperature			15°C	25°C	25°C	25°C

Characteristics and durability of the final HRW water product with negative values of ORP

In this paper, we also undertook research on the durability of the water ORP potential and concentration of hydrogen. The values of physicochemical parameters of water in time characterized product durability shown in Table 2.

Detailed studies of changes in the ORP value (Fig. 4) and the concentration of hydrogen (Fig. 5) in water in tank reactor and in glass bottles over time were carried out, focusing on changes occurring up to 60 minutes and up to 7 days, also analyzing the OPR value of water after 90 days.

As a result of hydrogen saturation into water in a steel tank (Method 1) and glass bottles (Method 2), water with dissolved hydrogen is obtained with an OPR value of -480 and -502 mV, respectively. After about 5 minutes, the ORP value of the water decreases to obtain stability

after about 20 minutes. After seven days, the water in both the tank and glass bottles is characterized by high negative ORP values of -450 mV in the tank and -380 mV in glass bottles, respectively. Simultaneously with the water ORP measurements, the content of hydrogen gas in the water was determined.

As a result of hydrogen saturation into water in a steel tank (Method 1) and glass bottles (Method 2), a system with hydrogen concentration of 12 and 10 mg/L (ppm) is obtained, respectively. The concentration of hydrogen both in the tank (Method 1) and in closed glass bottles (Method 2) systematically decreases during the first hour. On the other hand, significant differences in the concentration of hydrogen in water are observed over a longer period of time. In the tank, the concentration of hydrogen in the water dropped to 9 mg/L within 7 days, i.e. by 35%, while in closed glass bottles after two days the concentration of hydrogen in water was undetectable.
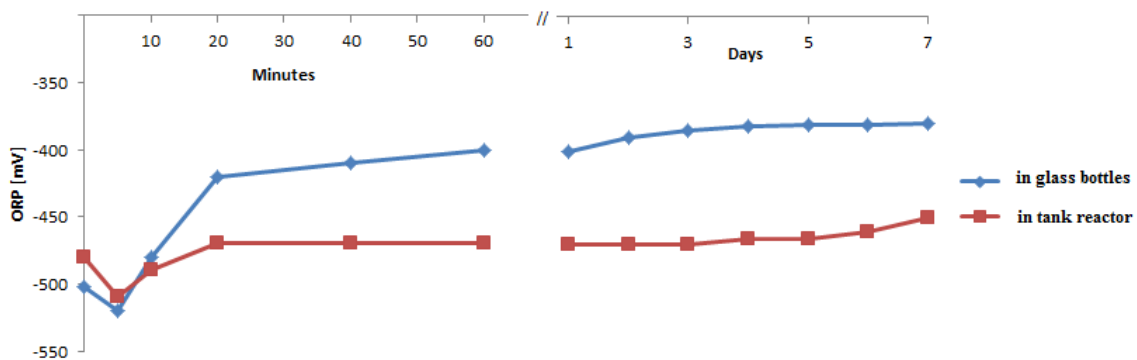

Fig. 4. The values of ORP of water at pH=8.1 in tank reactor and in glass bottles obtained after saturated of hydrogen gas
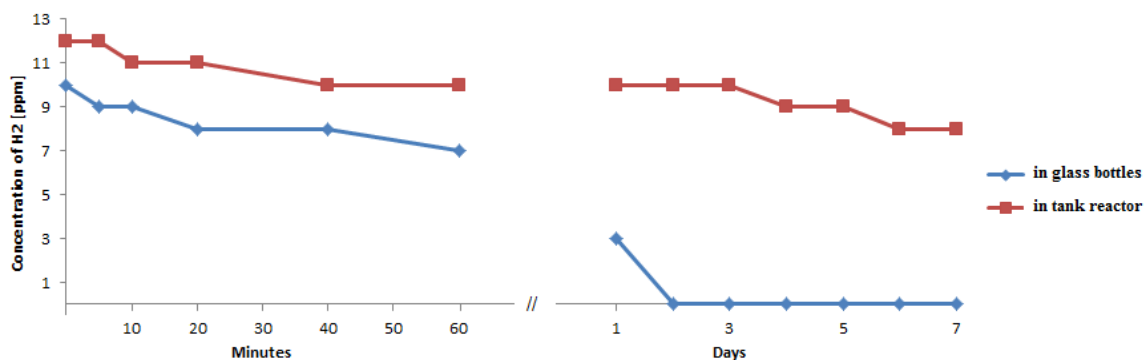

Fig. 5. The concentration of hydrogen gas in water at pH=8.1 in tank reactor and glass bottles obtained after saturated of hydrogen gas

The molecular hydrogen (H_2) is a neutral molecule which, when dissolved in water, has no influence on the water's pH. Negative ORP values of water -380 +/-20 in closed glass bottles are maintained for 90 days. On the other hand, in PET bottles of water, after two days, the ORP values of water take positive values, while the concentration of hydrogen dissolved in water is immeasurable after 6 hours.

The influence of water temperature on the ORP value was investigated. For this purpose, water from the reactor at a temperature of 20^oC containing 8ppm of hydrogen and characterized by an ORP value of -450mV was poured into an open bottle and heated to a temperature of 90-95C. After 20 min, the water was cooled to 25°C and the water was found to be free of dissolved hydrogen (H2Blue method) and the ORP value decreased by 6-10mV from the initial value. The pH value of the water did not change. The measurements were repeated three times. The presence of gaseous hydrogen dissolved in water has a slight effect on the ORP value of the water. The big influence on the ORP of water has of pH and the content of chemical compounds in the water [50].

4. CONCLUSION

A method of obtaining water rich in dissolved hydrogen and water characterized by negative ORP is presented. The uniqueness of this method is the interaction of the raw water with broadband electromagnetic noise with frequencies ranging from 100 Hz to 50 MHz generated by plasma. Hydrogen-rich water was obtained based on plasma technology and water saturation with hydrogen gas in a reactor vessel or in the glass bottles. The water obtained in the reactor in process of saturating water with hydrogen in a 1 m^3 tank takes about 30 minutes at a temperature of 20oC is characterized by a high concentration of hydrogen (8 ppm) and a negative oxidation-reduction potential (ORP) value (-450 mV). In the technology of obtaining water with negative ORP potential in the bottles, the process of saturating the water with hydrogen lasts only 5-10 seconds. Water obtained with this technology in bottles does not contain hydrogen gas after 24 hours, while it is characterized by a negative ORP value of about -380 mV even for a period of 3 months. The physicochemical parameters and concentration of ions present in the water during the hydrogenation process practically does not change, which allows applying this method to waters with different ion content in the solution.

COMPETING INTERESTS

Authors have declared that no competing interests exist.

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